



Y10 High Density Clear

PLW - PNP - NPP

Technical Data Sheet

Y10 High Density Clear is designed to create sharp and smooth prints and can be used to obtain various special effects.

PLW-Y10 High Density Clear
PNP-Y10 High Density Clear
NPP-Y10 High Density Clear

FEATURES

- Creates a clear ink layer.
- Sharp edges.
- Very soft hand.
- Excellent elongation.
- Ready to print.
- This ink can be printed on colors to build a protective and bright ink layer.
- Is suitable to be mixed with any color from its own series.

PRINTER'S GUIDE

Bleed Resistance	Excellent
Stencil Type	Direct, indirect, and capillary films.
Mesh	27-32 t/cm (70-83 t/in)
Squeegee Type	Hard and sharp
Coloring	Up to 15% by weight colors from its own series may be mixed for coloring purposes. However, it is suggested that a mixture of up to 5% from the PLC series is used; thus assuring the ink properties will remain the same.
Thinning (PLW)	PLW-G10 Glitter Clear / Up to 15% by weight (<i>recommended</i>) or PLW-S10 Viscosity Reducer / Up to 3% by weight
Thinning (PNP, NPP)	PNP/NPP-S10 Viscosity Reducer / Up to 3% by weight
Curing Information	150-170°C (302-338°F) / 2-3 minutes for two times However, factors such as ink film thickness, curing equipment and fabric may influence the optimum cure time.
Storage	5-30°C (41-86°F). Avoid direct sun.
Cleanup	Mineral spirits and some other non-hazardous screen washes.

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