



Color Way HPW™ Series

WATER BASED

Technical Data Sheet

HPW-610 Metallic Base

This product, to be mixed with metallic powders, is specially formulated to apply ecological water based metallic prints onto substrates.

PRINTER'S GUIDE

Mesh	27-43 t/cm (70-110 t/in)
pH Value	4.5 - 5.5
Curing Information	150-170°C (302-338°F) / 1.5 minutes (if needed cure for a second time)
Storage	5-25°C (41-77°F). Avoid direct sun. Keep containers tightly closed when not using.
Cleanup	Clean with water or non-abrasive detergents.
Packaging	In 5kg buckets, 30kg plastic drums.
Metallic Powder Mixing	Up to 8% by weight of Silver Metallic Powders Up to 15% by weight of Gold Metallic Powders Up to 10% by weight of Copper Metallic Powders

HPW-620 Glitter Base

HPW-620 Glitter Base is a special base that allows for glitter printing.

PRINTER'S GUIDE

Mesh	12 t/cm (30 t/in)
pH Value	7.5 - 8.5
Curing Information	150-170°C (302-338°F) / 1-1.5 minutes (if needed cure for a second time)
Storage	5-25°C (41-77°F). Avoid direct sun. Keep containers tightly closed when not using.
Cleanup	Clean with water or non-abrasive detergents.
Packaging	In 5kg buckets, 30kg plastic drums.
Glitter Mixing	Up to 20% by weight of glitter powders

* All recommendation and statements made, if any, are based on Renk Yolu Kimya's research and experience. However, since Renk Yolu Kimya has no control over the conditions of use or storage of the product sold, Renk Yolu Kimya cannot guarantee the results obtained through the use of its products. All products are sold and samples given without any representation or warranty, expressed or implied, of fitness for any particular purpose or otherwise, and upon condition that the buyer shall determine the suitability of the product for its own purpose. This applies also where protective rights of third parties involved. It does not release the user from the obligation to test the suitability of the product for the intended purpose and application.

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